Rev.11-24-2014

84131103 / S31S10A:
Cable-mounted Plug

Assembly Instructions:

- Select cable size—see chart at right.
- Strip length
  Outer jacket: 35mm, Ground: 15mm, Line: 11mm, Neutral: 11mm
- Remove back shell of plug.
- Loosen nut and slide back shell onto cable.
- Connect wires to contact assembly per wiring diagram at right, complying with tightening torque figures in chart at right.
- Reassemble back shell to contact assembly. Turn contact assembly clockwise to lock. Tighten cable nut according to torque chart.

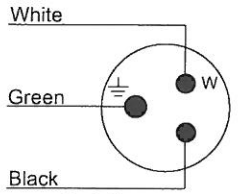
Torque					
Screw Terminals			Cable Nut		
Nm.	ft./lb.	in./lb.	Nm.	ft./lb.	in./lb.
1.0	0.7	5.0	4.0	3.0	35.4

Recommended Wire Size

North American

12AWG

North American Wiring



Back View

interpower

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