

84131254 / S31S25A:
Cable-mounted Plug

Rev. 11-24-2011

Assembly Instructions:

- Select cable size—see chart at right.
- Strip length
Outer jacket: 35mm, Ground: 15mm, Line: 11mm, Neutral: 11mm
- Remove back shell of plug.
- Loosen nut and slide back shell onto cable.
- Connect wires to contact assembly per wiring diagram at right, complying with tightening torque figures in chart at right.
- Reassemble back shell to contact assembly. Turn contact assembly clockwise to lock. Tighten cable nut according to torque chart.



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Torque					
Screw Terminals			Cable Nut		
Nm.	ft./lb.	in./lb.	Nm.	ft./lb.	in./lb.
1.0	0.7	5.0	4.0	3.0	35.4

Recommended Wire Size	
North American	International
12AWG	1.5mm ²

North American Wiring	International Wiring
<p>Back View</p>	<p>Back View</p>