

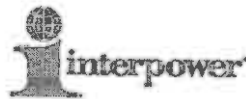
84151305 S51S30A:
Cable-mounted Plug

Rev. 11-25-14

Assembly Instructions:

- Select cable size—see chart at right.
- Strip length
 Outer jacket: 45mm; Ground: 15mm; L1, L2, L3: 11mm; Neutral: 11mm
- Remove back shell of plug.
- Loosen nut and slide back shell onto cable.
- Connect wires to contact assembly per wiring diagram at right, complying with tightening torque figures in chart at right.
- Reassemble back shell to contact assembly. Turn contact assembly clockwise to lock. Tighten cable nut according to torque chart.

Torque					
Screw Terminals			Cable Nut		
Nm.	ft./lb.	In./lb.	Nm.	ft./lb.	In./lb.
1.0	0.7	5.0	4.0	3.0	35.4
Recommended Wire Size					
North American 12AWG			International 1.5mm ²		
North American Wiring			International Wiring		
Back View			Back View		



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