

84152305 / S52S30A:
Cable-mounted Plug

Assembly Instructions:

- Select cable size—see chart at right.
- Strip length
Outer jacket: 55mm; Ground: 15mm; L1, L2, L3: 13mm; Neutral: 13mm
- Remove back shell of plug.
- Loosen nut and slide back shell onto cable.
- Connect wires to contact assembly per wiring diagram at right, complying with tightening torque figures in chart at right.
- Reassemble back shell to contact assembly. Turn contact assembly clockwise to lock. Tighten cable nut according to torque chart.



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Rev.11-25-14

Torque					
Screw Terminals			Cable Nut		
Nm.	ft./lb.	in./lb.	Nm.	ft./lb.	in./lb.
1.1	0.8	9.7	5.0	3.7	44.3
Recommended Wire Size					
North American 8AWG			International 4.0mm ²		
North American Wiring			International Wiring		
<p>Orange Black Red Green White</p> <p>Back View</p>			<p>Gray Black Brown Grn/Yel Lt. Blue</p> <p>Back View</p>		