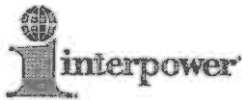


84331205 / K31S20A:  
Cable-mounted Connector

Rev.11-24-14

**Assembly Instructions:**

- Select cable size—see chart at right.
- Strip length:  
Outer jacket: 35mm, Ground: 16mm, Line: 10mm, Neutral: 10mm
- Remove bottom shell of connector.
- Loosen nut and slide back shell onto cable.
- Connect wires to contact assembly per wiring diagram at right, complying with tightening torque figures in chart at right.
- Reassemble back shell to contact assembly. Turn contact assembly clockwise to lock. Tighten cable nut according to torque chart.



100 Interpower Avenue  
Oskaloosa, IA 52577 (U.S.A.)  
Toll-free telephone: (800)662-2296  
Toll-free FAX: (800)646-5360

Torque					
Screw Terminals			Cable Nut		
Nm.	ft./lb.	in./lb.	Nm.	ft./lb.	in./lb.
1.0	0.7	5.0	4.0	3.0	35.4
Recommended Wire Size					
North American 12AWG			International 1.5mm <sup>2</sup>		
North American Wiring			International Wiring		
<p>White Green Black</p> <p>Back View</p>			<p>Lt Blue Grn/Yel Brown</p> <p>Back View</p>		