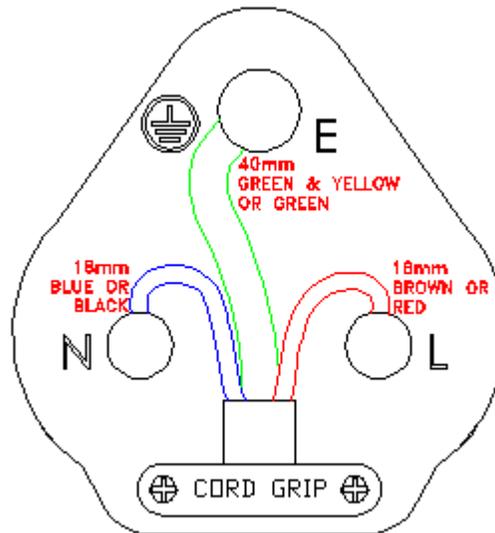


Wiring Instruction:
BS 546 Plug 88010764 for use in South Africa,
or locations using the old British standard



Conductor Strip above: 8mm

- 1) Remove plug back-shell, and remove cord grip bar.
- 2) Using the values stated in the above diagram, prepare the cable and wires for attachment to the terminals. Ensure conductor insulation is not damaged when removing the outer jacket. When stripping the insulation off the conductors, inspect to ensure that strands are not being broken off. If more than 2 strands are broken, it is recommended to cut back and re-strip either with a lighter setting or lighter touch. Note: Above strip lengths are manufacturer recommended, but can be adjusted to make operation easier.
- 3) Loosen terminal screws. Insert the wires into the proper terminal locations (as shown above) and retighten screws. Torque for terminal screws recommended at 4.5inlb (0.5Nm) maximum.

- 4) Lays the cable in the cord entry track, between the screw receptacle posts. Be sure the jacket is positioned high enough to be beyond the cord grip bar when it is put back into place.
- 5) Lay cord grip bar across cable jacket and insert each screw tightening them just enough to get them started and held in place. Even tightening is suggested. Reposition cable, if necessary, and begin tightening screws in an alternating pattern, evenly. Do not tighten one screw down significantly all at once. It is critical to alternate and tighten slowly to avoid breaking the strap. Tighten evenly until the cable is slightly compressed, and then test the security of the cable. Cable should not slide freely. Tighten only until cable is held firmly in place; screws do not have to be bottomed out. Suggested torque is 4.5inlb (0.50Nm) maximum. However this is a guideline only: cable jacket hardness may vary and require slightly more or less torque.
- 6) Refit back-shell and tighten cover screw using recommended torque of 4.5inlb (0.50Nm) maximum. Make sure front and back halves of the plug are fit snugly together. Cord may be tested when assembly is complete.