NOTES:

- 1. CABLE SIZE: 1.50mm squared PVC max. (Max. cable diameter of 10mm). Cable of sizes 1.00mm squared PVC and rubber are acceptable for use. Max. cable 0.D. is 10.5mm. Use only 3 wire cable with this product..
- 2. Prepare wires per the "Wire Preparation" drawing below.
- 3. Insert wires into the appropriate terminal locations as demonstrated in the "Wiring Diagram" below.
- 4 Place cable in the cable channel and install cable clamp over the cable. screw driver. compressed and cable cannot be wiggled from underneath the clamp. screws (example: tighten left screw 2 turns and then tighten right screw 2 turns) until cable jacket is slightly cable clamp. If one of these is to be used, ensure it runs at extremely low RPM, otherwise damage can occur to the We do not recommend using a power or pneumatic Tighten gradually by alternating between the
- 5. Replace cover and secure.
- φ Do not over tighten screws, which could cause stripping of the threads.
- 7. TORQUE RECOMMENDATIONS: Terminals = 0.51Nm (4.5inlb) ; Cable clamp = Finger tighten until jacket is slightly compressed; cover screws = finger tight,

WIRE PREPARATION 18 (x2) WIRING DIAGRAM

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DATE	03/05/13 MATERIAL:					
			DRAFTING DD 1	DRAFT BY: ATS/KKA		DIMENSIONS IN MILLIMETERS
				DATE: 03/05/13		?S
SHEET 1 OF 1	SCALE: FULL SCALE	DATE: $03/22/13$ NUMBER:	PART		/17	חודעב:
CORPORATION	INTERPOWER CORPORATION		WI88040250		Chinese 10A Plug Wiring Instructions	