

**84131205 / S31S20A:**  
**Cable-mounted Plug**

Rev.11-24-2014

**Assembly Instructions:**

- Select cable size--see chart at right.
- Strip length  
 Outer jacket: 35mm, Ground: 16mm, Line: 11mm, Neutral: 11mm
- Remove back shell of plug.
- Loosen nut and slide back shell onto cable.
- Connect wires to contact assembly per wiring diagram at right, complying with tightening torque figures in chart at right.
- Reassemble back shell to contact assembly. Turn contact assembly clockwise to lock. Tighten cable nut according to torque chart.

Torque					
Screw Terminals			Cable Nut		
Nm.	ft./lb.	in./lb.	Nm.	ft./lb.	in./lb.
1.0	0.7	5.0	4.0	3.0	35.4
Recommended Wire Size					
North American			International		
12AWG			1.5mm <sup>2</sup>		
North American Wiring			International Wiring		
<p>Black Green White Back View</p>			<p>Brown Grn/Yel Lt. Blue Back View</p>		



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